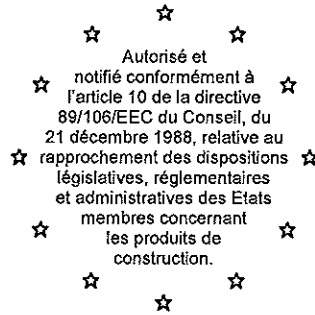


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CSTB
le futur en construction

MEMBRE DE L'EOTA

European Technical Approval **ETA-04/0060**

(English language translation, the original version is in French language)

Nom commercial :

Trade name:

Powers Throughbolt PTB-ETA7-PRO

Titulaire :

Holder of approval:

Powers Fasteners Europe BV

Westrak 208
1771 SV Wieringerwerf
Netherlands

Type générique et utilisation prévue du
produit de construction :

Generic type and use of
construction product:

Cheville métallique en acier galvanisé, à expansion par vissage à couple contrôlé, de fixation dans le béton non fissuré : diamètres M8, M10, M12, M16 et M20.

Torque-controlled expansion anchor, made of galvanised steel, for use in non cracked concrete: sizes M8, M10, M12, M16 and M20.

Validité du :
au :

Validity from / to:

16/05/2011

16/05/2016

Usine de fabrication :

Manufacturing plant:

Plant 1

Plant 2

Le présent Agrément technique européen
contient :

**This European Technical Approval
contains:**

11 pages incluant 4 annexes faisant partie intégrante du document.

**11 pages including 4 annexes which form an integral part of
the document.**

This European Technical Approval replaces ETA-04/0060 with validity from 21/05/2007 to 21/05/2012

Cet Agrément Technique Européen remplace l'Agrément ETA-04/0060 valide du 21/05/2007 au 21/05/2012



Organisation pour l'Agrément Technique Européen
European Organisation for Technical Approvals

I LEGAL BASES AND GENERAL CONDITIONS

1. This European Technical Approval is issued by the Centre Scientifique et Technique du Bâtiment in accordance with:
 - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products¹, modified by the Council Directive 93/68/EEC of 22 July 1993²;
 - Décret n° 92-647 du 8 juillet 1992³ concernant l'aptitude à l'usage des produits de construction;
 - Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex of Commission Decision 94/23/EC⁴;
 - Guideline for European Technical Approval of « Metal Anchors for use in Concrete » ETAG 001, edition 1997, Part 1 « Anchors in general » and Part 2 « Torque-controlled expansion anchors ».
2. The Centre Scientifique et Technique du Bâtiment is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant (for example concerning the fulfilment of assumptions made in this European Technical Approval with regard to manufacturing). Nevertheless, the responsibility for the conformity of the products with the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.
3. This European Technical Approval is not to be transferred to manufacturers or agents of manufacturer other than those indicated on page 1; or manufacturing plants other than those indicated on page 1 of this European Technical Approval.
4. This European Technical Approval may be withdrawn by the Centre Scientifique et Technique du Bâtiment pursuant to Article 5 (1) of the Council Directive 89/106/EEC.
5. Reproduction of this European Technical Approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of the Centre Scientifique et Technique du Bâtiment. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European Technical Approval.
6. The European Technical Approval is issued by the approval body in its official language. This version corresponds to the version circulated within EOTA. Translations into other languages have to be designated as such.

¹ Official Journal of the European Communities n° L 40, 11.2.1989, p. 12

² Official Journal of the European Communities n° L 220, 30.8.1993, p. 1

³ Journal officiel de la République française du 14 juillet 1992

⁴ Official Journal of the European Communities n° L 17, 20.1.1994, p. 34

II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 Definition of product and intended use

1.1. Definition of product

The POWERS THROUGH BOLT PTB-ETA7-PRO anchor in the range of M8, M10, M12, M16 and M20 is an anchor made of galvanised steel, which is placed into a drilled hole and anchored by torque-controlled expansion.

For the installed anchor see Figure given in Annex 1.

1.2. Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106/EEC shall be fulfilled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences. The anchor is to be used only for anchorages subject to static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C20/25 minimum to C50/60 maximum according to ENV 206-1: 2000-12. It may be anchored in non-cracked concrete only.

The anchor may only be used in concrete subject to dry internal conditions.

The provisions made in this European Technical Approval are based on an assumed intended working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

2 Characteristics of product and methods of verification

2.1. Characteristics of product

The anchor POWERS THROUGH BOLT PTB-ETA7-PRO in the range of M8, M10, M12, M16 and M20 corresponds to the drawings and provisions given in Annexes 1 to 2. The characteristic material values, dimensions and tolerances of the anchor not indicated in Annex 2 shall correspond to the respective values laid down in the technical documentation⁵ of this European Technical Approval. The characteristic anchor values for the design of anchorages are given in Annexes 3 to 4.

Each anchor is marked on the bolt with the product name PTB7, the bolt nominal diameter and the total length of the anchor according to Annex 1.

The anchor shall only be packaged and supplied as a complete unit.

⁵ The technical documentation of this European Technical Approval is deposited at the Centre Scientifique et Technique du Bâtiment and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.

2.2. Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 has been made in accordance with the « Guideline for European Technical Approval of Metal Anchors for use in Concrete », Part 1 « Anchors in general » and Part 2 « Torque-controlled expansion anchors », on the basis of Option 7.

3 Evaluation of Conformity and CE marking

3.1. Attestation of conformity system

The system of attestation of conformity 2 (i) (referred to as system 1) according to Council Directive 89/106/EEC Annex III laid down by the European Commission provides:

a) tasks for the manufacturer:

1. factory production control,
2. further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan.

b) tasks for the approved body:

3. initial type-testing of the product,
4. initial inspection of factory and of factory production control,
5. continuous surveillance, assessment and approval of factory production control.

3.2. Responsibilities

3.2.1. Tasks of the manufacturer, factory production control

The manufacturer has a factory production control system in the plant and exercises permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written policies and procedures. This production control system ensures that the product is in conformity with the European Technical Approval.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the prescribed test plan⁶. The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of incoming materials such as nuts, washers, wire for bolts and metal band for expansion sleeves shall include control of the inspection documents presented by suppliers (comparison with nominal values) by verifying dimension and determining material properties, e.g. tensile strength, hardness, surface finish.

⁶

The prescribed test plan has been deposited at the Centre Scientifique et Technique du Bâtiment and is only made available to the approved bodies involved in the conformity attestation procedure.

The manufactured components of the anchor shall be subjected to the following tests:

- Dimensions of component parts:
 - bolt (diameters, lengths, thread, geometry of the cone, marking);
 - sleeve (length, thickness, catch sizes);
 - hexagonal nut (proper running, wrench size across flats);
 - washer (diameters, thickness).
- Material properties: bolt (yielding and ultimate tensile strengths), sleeve (ultimate tensile strength), hexagonal nut (proof load), washer (hardness).
- Thickness of the galvanised treatment of the elements.
- Visual control of correct assembly and of completeness of the anchor.

The frequency of controls and tests conducted during production and on the assembled anchor is laid down in the prescribed test plan taking account of the automated manufacturing process of the anchor.

The results of factory production control are recorded and evaluated. The records include at least the following information:

- designation of the product, basic material and components;
- type of control or testing;
- date of manufacture of the product and date of testing of the product or basic material and components;
- result of control and testing and, if appropriate, comparison with requirements;
- signature of person responsible for factory production control.

The records shall be presented to the inspection body during the continuous surveillance. On request, they shall be presented to the Centre Scientifique et Technique du Bâtiment.

Details of the extent, nature and frequency of testing and controls to be performed within the factory production control shall correspond to the prescribed test plan which is part of the technical documentation of this European Technical Approval.

3.2.2. Tasks of approved bodies

3.2.2.1. Initial type-testing of the product

For initial type-testing the results of the tests performed as part of the assessment for the European Technical Approval shall be used unless there are changes in the production line or plant. In such cases the necessary initial type-testing has to be agreed between the Centre Scientifique et Technique du Bâtiment and the approved bodies involved.

3.2.2.2. Initial inspection of factory and of factory production control

The approved body shall ascertain that, in accordance with the prescribed test plan, the factory and the factory production control are suitable to ensure continuous and orderly manufacturing of the anchor according to the specifications mentioned in 2.1. as well as to the Annexes to the European Technical Approval.

3.2.2.3. Continuous surveillance

The approved body shall visit the factory at least once a year for regular inspection. It has to be verified that the system of factory production control and the specified automated manufacturing process are maintained taking account of the prescribed test plan.

Continuous surveillance and assessment of factory production control have to be performed according to the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body or inspection body, respectively, to the Centre Scientifique et Technique du Bâtiment. In cases where the provisions of the European Technical Approval and the prescribed test plan are no longer fulfilled the conformity certificate shall be withdrawn.

3.3. CE-Marking

The CE marking shall be affixed on each packaging of anchors. The symbol « CE » shall be accompanied by the following information:

- identification number of the certification body;
- name or identifying mark of the producer and manufacturing plant;
- the last two digits of the year in which the CE-marking was affixed;
- number of the EC certificate of conformity;
- number of the European Technical Approval;
- use category (ETAG 001-1 Option 7);
- size.

4 Assumptions under which the fitness of the product for the intended use was favourably assessed

4.1. Manufacturing

The anchor is manufactured in accordance with the provisions of the European Technical Approval using the automated manufacturing process as identified during inspection of the plant by the Centre Scientifique et Technique du Bâtiment and the approved body and laid down in the technical documentation.

4.2. Installation

4.2.1. Design of anchorages

The fitness of the anchors for the intended use is given under the following conditions:

The anchorages are designed in accordance with the « Guideline for European Technical Approval of Metal Anchors for Use in Concrete », Annex C, Method A, for torque-controlled expansion anchors under the responsibility of an engineer experienced in anchorages and concrete work.

Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored.

The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to support, etc.).

4.2.2. Installation of anchors

The fitness for use of the anchor can only be assumed if the anchor is installed as follows:

- anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site;
- use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor;
- anchor installation in accordance with the manufacturer's specifications and drawings prepared for that purpose and using the appropriate special tools;
- thickness of the fixture corresponding to the range of required thickness values for the type of anchor;
- checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply;
- check of concrete being well compacted, e.g. without significant voids;
- clearing the hole of drilling dust;
- anchor installation ensuring the specified embedment depth ;
- keeping of the edge distance and spacing to the specified values without minus tolerances;
- positioning of the drill holes without damaging the reinforcement;
- in case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load the filled hole is not in the direction of load application;
- application of the torque moment given in Annex 2 using a calibrated torque wrench.

4.2.3. Responsibility of the manufacturer

It is the manufacturer's responsibility to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to in 4.2.1. and 4.2.2. is given to those who are concerned. This information may be made by reproduction of the respective parts of the European Technical Approval. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The minimum data required are:

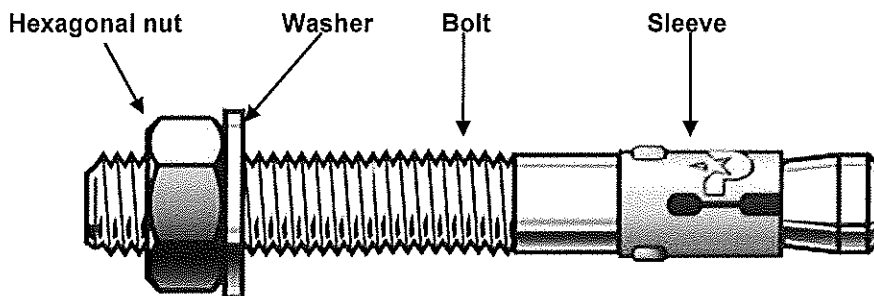
- drill bit diameter,
- thread diameter,
- maximum thickness of the fixture,
- minimum installation depth,
- minimum hole depth,
- required torque moment,
- information on the installation procedure, including cleaning of the hole, preferably by means of an illustration,
- reference to any special installation equipment needed,
- identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

The original French version is signed by

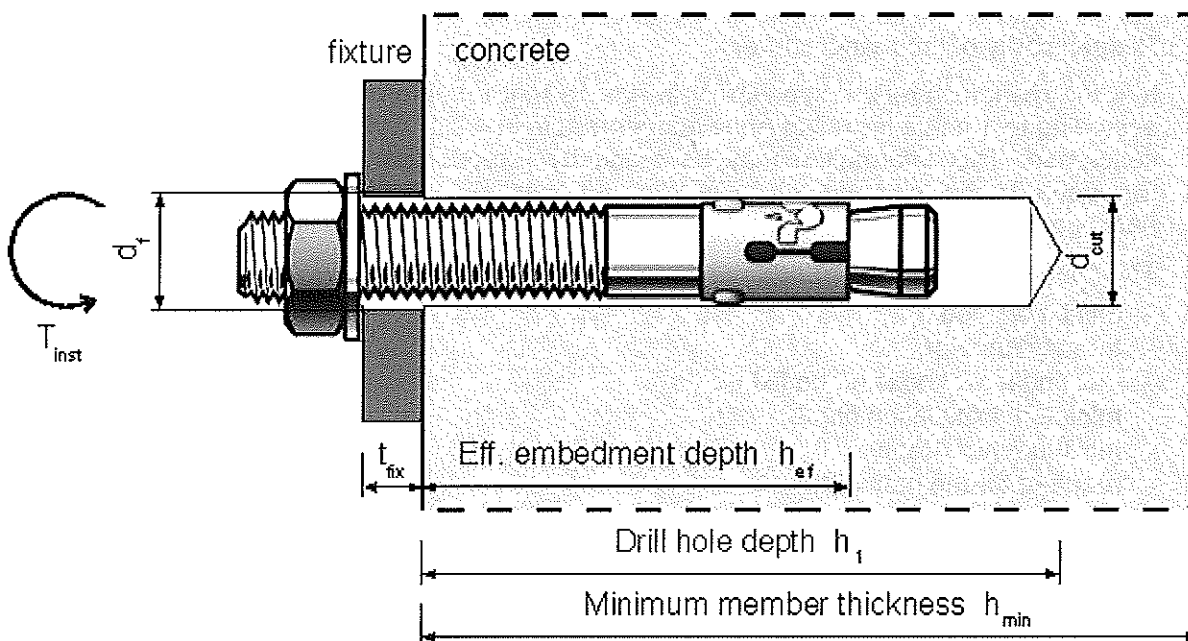
**Le Directeur Technique
C. BALOCHE**

Assembled anchor:



Marking: on the bolt: PTB7 (product name) followed by X / Y, where X= nominal diameter, Y= total length of the anchor

Anchor in use:



POWERS THROUGHBOLT PTB-ETA7-PRO
 torque-controlled expansion anchor



Product and intended use

Annex 1

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Different parts of the anchor:

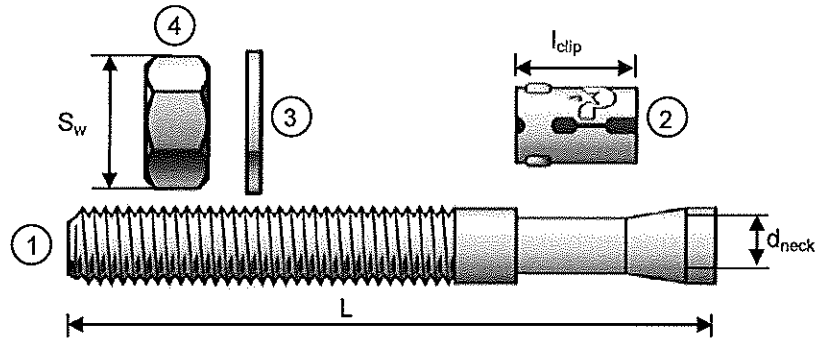


Table 1: Materials

Part	Designation	Material	Protection
1	Bolt M8 to M20	Cold formed steel, grade 5.8	Zinc plated 5 μ m
2	Expansion clip	Stainless steel	-
3	Washer	DIN 125 or EN ISO 7089	Zinc plated
		DIN 9021	Zinc plated
4	Hexagonal nut	DIN 934 or DIN EN ISO 4032, Grade 8 acc. to DIN EN ISO 20898-2	Zinc plated

Table 2: Anchor dimensions

				PTB PRO M8	PTB PRO M10	PTB PRO M12	PTB PRO M16	PTB PRO M20
Length cone bolt	Min	L	[mm]	65	75	90	115	130
	Max		[mm]	160	150	230	200	215
Fixture thickness	Min	t _{fix}	[mm]	5	5	5	5	5
	Max		[mm]	100	80	145	95	90
Dia. cone neck		d _{neck}	[mm]	5,6	7,3	8,5	11,5	14,5
Length exp. clip		l _{clip}	[mm]	12	15	18	24	30
Torque wrench		S _w	[mm]	13	17	19	24	30

Table 3: Installation data

				PTB PRO M8	PTB PRO M10	PTB PRO M12	PTB PRO M16	PTB PRO M20
Drill hole diameter	d _{cut}	[mm]	≤ 8,45	≤ 10,45	≤ 12,5	≤ 16,5	≤ 20,5	
Drill hole depth for h _{ef,min}	h ₁	[mm]	65	80	95	115	135	
Eff. embedment depth	h _{ef}	[mm]	50	60	70	85	100	
Installation torque	T _{inst}	[Nm]	15	30	50	100	180	
Diameter through hole fixture	d _f	[mm]	9	12	14	18	22	
Min. member thickness								
	h _{min}	[mm]	100	120	140	170	200	
Minimum edge distance								
	c _{min}	[mm]	60	80	85	100	120	
Minimum spacing								
	s _{min}	[mm]	50	65	70	85	100	

POWERS THROUGH BOLT PTB-ETA7-PRO
 torque-controlled expansion anchor



Materials, anchor dimensions, installation parameters

Annex 2

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Table 4: Design method A- characteristic values for tension loading

			M8	M10	M12	M16	M20
Steel failure							
Characteristic resistance	$N_{RK,s}$	[kN]	18,5	30,9	41,6	79,8	117,0
Partial safety factor	γ_{Ms} ¹⁾	[-]	1,53	1,53	1,53	1,64	1,53
Pullout failure							
Char. resistance in non-cracked concrete C20/25	$N_{RK,p}$	[kN]	9	9	- ³⁾	- ³⁾	- ³⁾
Partial safety factor non-cracked concrete	γ_{Mp} ¹⁾	[-]	1,5 ²⁾	1,5 ²⁾	- ³⁾	- ³⁾	- ³⁾
Increasing factor for N_{RK} concrete C30/37	ψ_c	[-]	1,22				
Increasing factor for N_{RK} concrete C40/50		[-]	1,41				
Increasing factor for N_{RK} concrete C50/60		[-]	1,55				
Concrete cone failure and splitting failure							
Effective embedment depth	h_{ef}	[mm]	50	60	70	85	100
Partial safety factor	$\gamma_{Mc} = \gamma_{Msp}$ ¹⁾	[-]	1,5 ²⁾	1,5 ²⁾	1,5 ²⁾	1,5 ²⁾	1,5 ²⁾
Increasing factor for N_{RK} concrete C30/37	ψ_c	[-]	1,22		1,12	1,22	
Increasing factor for N_{RK} concrete C40/50		[-]	1,41		1,23	1,41	
Increasing factor for N_{RK} concrete C50/60		[-]	1,55		1,30	1,55	
Char. spacing concrete cone failure	$s_{cr,N}$	[mm]	150	180	210	255	300
Char. spacing splitting failure	$s_{cr,sp}$	[mm]	300	360	420	510	600
Char. edge distance concrete cone failure	$c_{cr,N}$	[mm]	75	90	105	130	150
Char. edge distance splitting failure	$c_{cr,sp}$	[mm]	150	180	210	235	300

¹⁾ In absence of other national regulations

²⁾ The value contains an installation safety factor $\gamma_2 = 1,0$

³⁾ Pullout failure not decisive. Use Equation acc. to ETAG 001, Annex C, for concrete cone failure.

Table 5: Displacements under tension loads

			M8	M10	M12	M16	M20
Tension load in non-cracked concrete C20/25 [kN]			4,3	4,3	11,2	15,1	24,0
Displacement	δ_{N0}	[mm]	0,1	0,1	0,1	0,1	0,1
	$\delta_{N\infty}$	[mm]	1,3	1,3	1,3	1,3	1,3
Tension load in non-cracked concrete C50/60 [kN]			3,8	4,6	9,8	18,5	37,2
Displacement	δ_{N0}	[mm]	0,5	0,5	0,5	0,5	0,5
	$\delta_{N\infty}$	[mm]	1,3	1,3	1,3	1,3	1,3

POWERS THROUGH BOLT PTB-ETA7-PRO
 torque-controlled expansion anchor



Design method A, characteristic values for tension loading,
 Displacements

Annex 3

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Table 6: Design method A- characteristic values for shear loading

			M8	M10	M12	M16	M20
Steel failure without lever arm							
Characteristic resistance	$V_{Rk,s}$	[kN]	9,3	16,6	26,1	47,9	68,3
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,50	1,50	1,50	1,50	1,50
Steel failure with lever arm							
Characteristic resistance	$M_{Rk,s}^D$	[Nm]	23	46	81	203	402
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,50	1,50	1,50	1,50	1,50
Concrete pry-out failure							
Factor in Equation (5.6) of ETAG Annex C	k	[-]	1	2	2	2	2
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]	1,50				
Concrete edge failure							
Effective length of anchor under shear loading	l_f	[mm]	50	60	70	85	100
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20
Partial safety factor	$\gamma_{Mc}^{1)}$	-	1,50				

¹⁾ In absence of other national regulations

Table 7: Displacements under shear loads

			M8	M10	M12	M16	M20
Shear load in non-cracked concrete C20/25 [kN]			3,7	6,6	10,4	15,0	32,5
Displacement	δ_{V0}	[mm]	0,9	1,6	2,3	3,4	4,4
	$\delta_{V\infty}$	[mm]	1,4	2,4	3,5	5,1	6,6

Displacement under shear loading: additional displacements due to through hole in the fixture shall be considered

POWERS THROUGH BOLT PTB-ETA7-PRO
 torque-controlled expansion anchor



Design method A, characteristic values for shear loading
 Displacements

Annex 4

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